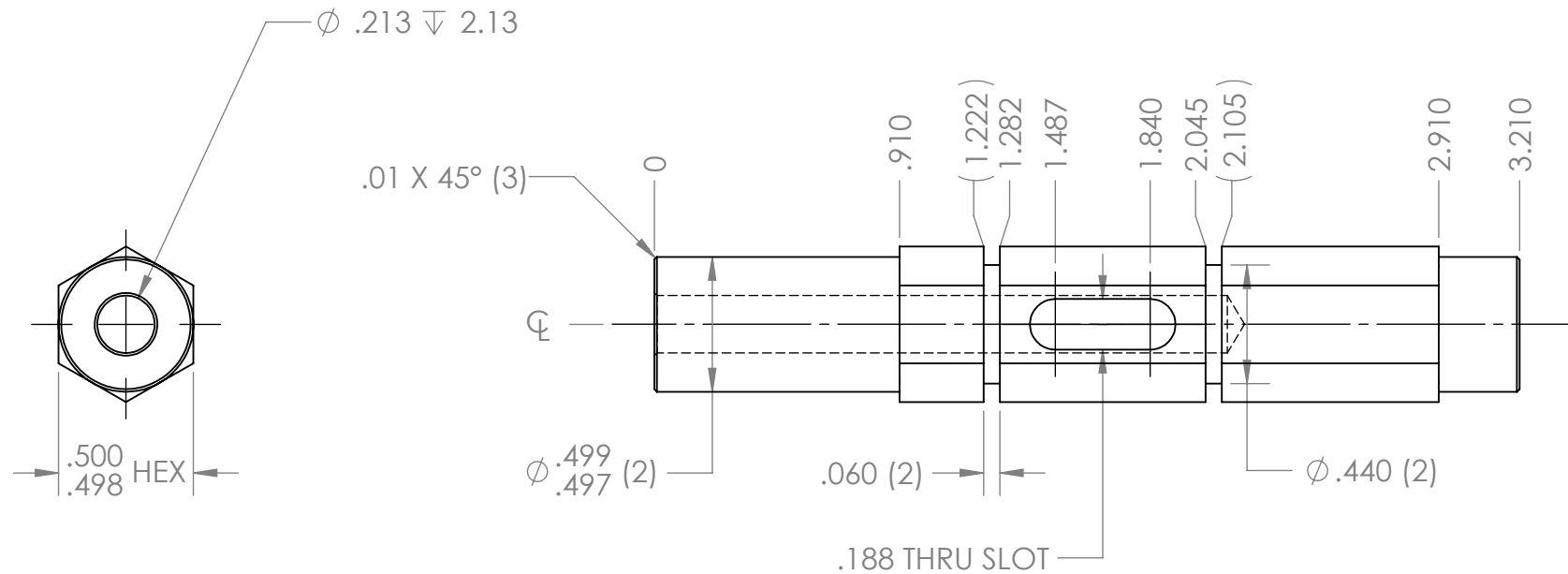
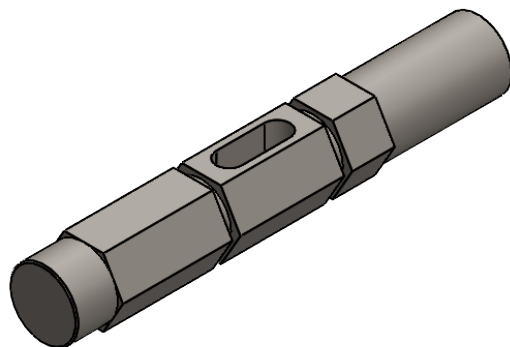


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	11/22/2016	N. LAWRENCE
2	UPDATED TO AMDS-1	7/23/2021	N. MASSOUDA



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		TITLE:		
TOLERANCES:		BREAK ALL SHARP EDGES		3 STAGE EVO SHIFTER SHIFT SHAFT		
FRACTIONAL	±1/16			SIZE	DWG. NO.	
ANGULAR: MACH	±1°	CHECKED	NAME	A	am-3519	
ANGULAR: BEND	±5°	ENG APPR.	NL			REV
ONE PLACE DECIMAL	±0.1	MFG APPR.				2
TWO PLACE DECIMAL	±0.01					
THREE PLACE DECIMAL	±0.005			SCALE: 1.5:1		
FOUR PLACE DECIMAL	±0.0005			WEIGHT:		
MATERIAL	4140 STEEL	Q.A.		SHEET 1 OF 1		
FINISH	DEBURRED ZINC PLATED					
DO NOT SCALE DRAWING						